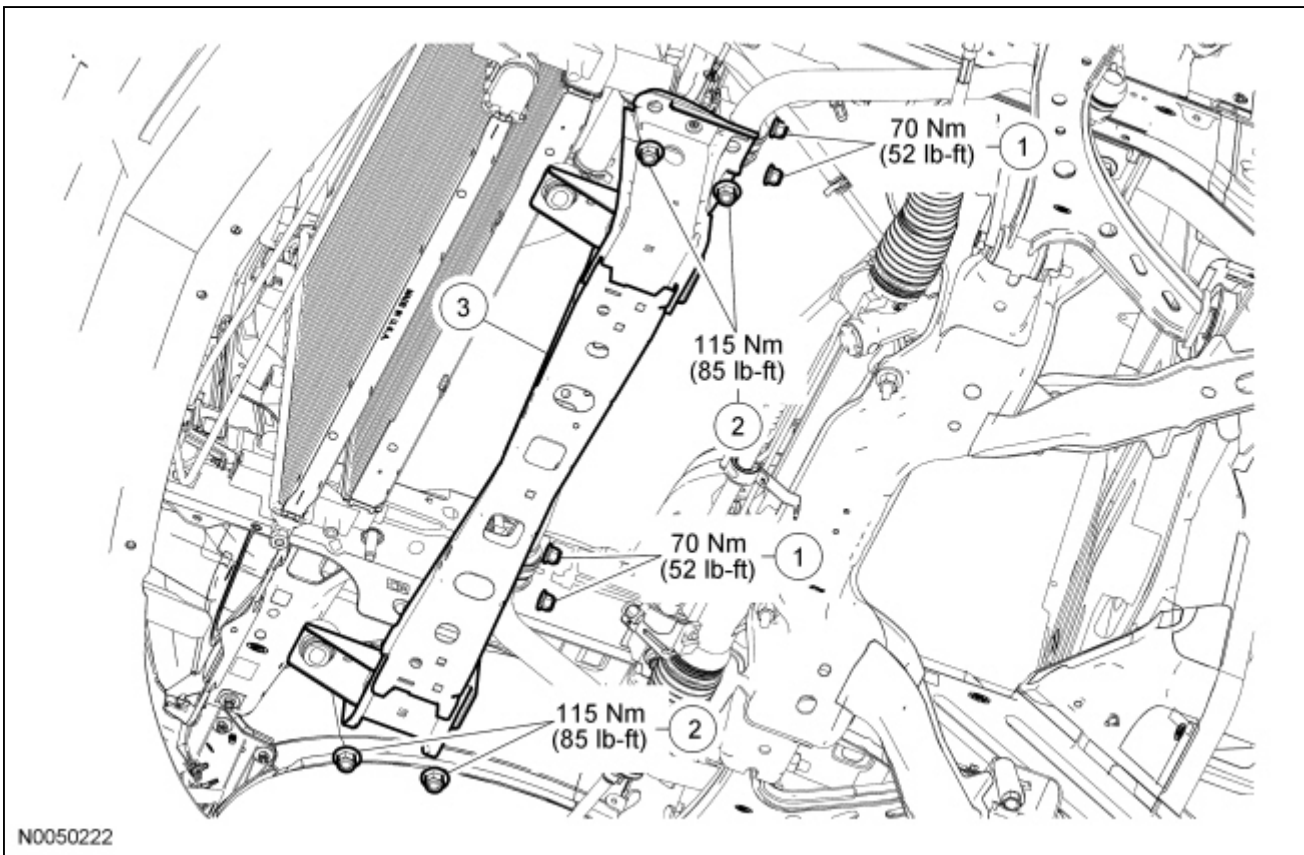


## Crossmember — Front



Item	Part Number	Description
1	W520213	Front stabilizer bar bracket nuts
2	W707246	Front crossmember nuts
3	5019	Front crossmember

### Removal and Installation

1. With the vehicle in NEUTRAL, position it on a hoist. For additional information, refer to [Section 100-02](#).
2. Release the brake line from the 2 clips on the front crossmember.
3. Loosen the A/C line bracket nut and release the A/C line bracket from the front crossmember.
  - To install, tighten to 7 Nm (62 lb-in).
4. Release the power steering line locator from the crossmember.
5. Using a suitable tool, support the radiator.
6. Remove the 4 front stabilizer bar bracket nuts.
  - To install, tighten to 70 Nm (52 lb-ft).
7. **NOTE:** Two technicians are needed to carry out this step.

Remove the 4 nuts and the front crossmember.

- To install, tighten to 115 Nm (85 lb-ft).

8. To install, reverse the removal procedure.

---